

METHOD FOR MANUFACTURING SUPPORT PILLOWS

ABSTRACT OF THE DISCLOSURE

In one embodiment, a method for making a pillow comprises cutting at least one piece of fabric to form a pair of skins that each comprise a midsection and two arm sections. The two skins are sewn together near their outer edges except for a portion of the mid section to form a shell defining an interior and having a middle region with an opening into the interior and two opposing arms extending from the middle region to form a well region. A fill material is blown into the interior of the shell until the pillow has a firmness defined by an IFD of at least about 20 Newtons with 25% deflection, and the opening in the middle region is closed.

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